

Technical Data Sheet



ALCOM PC 740/1.1 CF10 GF20

Base Polymer	Polycarbonate
Filler/Additive System	10 % carbon fibres, 20 % glass fibres
Special Features	electrically conductive, reduced surface resistivity, high stiffness
Market Segment	Automotive, Machinery
Application Area	various
Typical Applications	housings, functional components

Pre-Drying Conditions 120 °C in a dry air (dessiccant) dryer
for 2-4 h
max. moisture content <0,02 %

Processing Injection Moulding melt temperature 290-330 °C
mould temperature 80-130 °C

Storage dry, protected from light

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	11400	MPa	ISO 178
Flexural Strength	200	MPa	ISO 178
Tensile Modulus	12500	MPa	ISO 527
Tensile Strength at Break	145	MPa	ISO 527
Tensile Elongation at Break	2.2	%	ISO 527
Impact Strength (Charpy, 23 °C)	55	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40 °C)	50	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23 °C)	11	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40 °C)	9	kJ/m ²	ISO 179/1eA
Thermal Properties			
Vicat B50	148	°C	ISO 306
HDT / A (1,8 MPa)	143	°C	ISO 75-1/-2
Electrical Properties			
Surface Resistance	1000	Ohm	IEC 62631-3-2
Rheological Properties			
Melt Index (MVR)	5.5	cm ³ /10min	ISO 1133
MVR temperature	300	°C	-
MVR load	1.2	kg	-
Shrinkage (lengthwise, 24h)	0.1 - 0.2	%	ISO 294-4
Shrinkage (lateral, 24h)	0.2 - 0.4	%	ISO 294-4
Physical Properties			
Density	1390	kg/m ³	ISO 1183